



Hızlı Bağlantı Kaplinleri Quick Release Couplings

Hydraulic cylinders (hydraulic actuators)

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Hydraulic

Hydraulic cylinders convert the pressure of a fluid into mechanical force. They are used in many applications where a linear motion is required. They are commonly used in hydraulic systems to drive actuators, pumps, valves, etc. The pressure of the fluid is converted into mechanical force by the piston and rod assembly.

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Flow Rate

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Flow rate is the volume of fluid that flows through a pipe or tube in a given time. It is measured in units of volume per time. The flow rate is determined by the pressure difference across the pipe and the resistance of the pipe.

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Always refer to the technical drawing of the coupling to be used for the correct identification of the correct part number.

Always use the correct progressive standard size and refer to the technical drawing for the correct identification of the part number.

Serial through the HDSOIL coupling

Series HDSOIL 20114 Standard 100 mm (4.015")
This coupling (HDSOIL 20114) only coupling series HDSOIL 20114 Standard 100 mm (4.015") Standard couplings with HDSOIL 20114 Series 20114 100 mm (4.015") and other size part number.

Series HDSOIL 20115 Standard 100 mm (4.015")
This coupling (HDSOIL 20115) only coupling series HDSOIL 20115 Standard 100 mm (4.015") Standard couplings with HDSOIL 20115 Series 20115 100 mm (4.015") and other size part number.

Series HDSOIL 20116 Standard 100 mm (4.015")
This coupling (HDSOIL 20116) only coupling series HDSOIL 20116 Standard 100 mm (4.015") Standard couplings with HDSOIL 20116 Series 20116 100 mm (4.015") and other size part number.

Series HDSOIL 20117 Standard 100 mm (4.015")
This coupling (HDSOIL 20117) only coupling series HDSOIL 20117 Standard 100 mm (4.015") Standard couplings with HDSOIL 20117 Series 20117 100 mm (4.015") and other size part number.

Series HDSOIL 20118 Standard 100 mm (4.015")
This coupling (HDSOIL 20118) only coupling series HDSOIL 20118 Standard 100 mm (4.015") Standard couplings with HDSOIL 20118 Series 20118 100 mm (4.015") and other size part number.

Series HDSOIL 20119 Standard 100 mm (4.015")
This coupling (HDSOIL 20119) only coupling series HDSOIL 20119 Standard 100 mm (4.015") Standard couplings with HDSOIL 20119 Series 20119 100 mm (4.015") and other size part number.

It is important to pay a close attention when assembling the coupling, which consists in the correct choice of the key which may present different lengths.

The project of standard part couplings is available to be downloaded with the "tool project" (except of the series) which has various configurations.

General Purpose Single-Start ISO Couplings

Series HDSOIL 20120 Standard 100 mm (4.015")
Couplings couplings with Series 20120 Series 20120 100 mm (4.015") and other size part number.

Series HDSOIL 20121 Standard 100 mm (4.015")
Couplings with Series 20121 100 mm (4.015") and other size part number.

Series HDSOIL 20122 Standard 100 mm (4.015")
This coupling (HDSOIL 20122) only coupling series HDSOIL 20122 Standard 100 mm (4.015") Standard couplings with HDSOIL 20122 Series 20122 100 mm (4.015") and other size part number.

Series HDSOIL 20123 Standard 100 mm (4.015")
Couplings with European 20123 100 mm (4.015") Standard 100 mm (4.015") and other size part number.

Series HDSOIL 20124 Standard 100 mm (4.015")
Couplings with European 20124 100 mm (4.015") Standard 100 mm (4.015") and other size part number.

Series HDSOIL 20125 Standard 100 mm (4.015")
Couplings with HDSOIL 20125 Series 20125 100 mm (4.015") and other size part number.

Series HDSOIL 20126 Standard 100 mm (4.015")
Couplings with HDSOIL 20126 Series 20126 100 mm (4.015") and other size part number.

Series HDSOIL 20127 Standard 100 mm (4.015")
Couplings with HDSOIL 20127 Series 20127 100 mm (4.015") and other size part number.

ROCKWELL HARDNESS, METRIC AND IMPERIAL
 Conversion Tables Between Metric and Imperial

Table 1
 Conversion Between Metric and Imperial

Table 1 lists equivalent metric hardness and tensile strength for various imperial hardness measures. Some measures, particularly J and K, do not represent a single equivalent hardness or tensile strength value.

The Table lists ranges for the industry as shown. Always check the use of conversion equipment. Hardness conversion equipment may vary in accuracy, so these are approximate values. Accuracy increases as hardness increases.

Table 1 - Conversion Table

Rockwell C (HRC)	Rockwell B (HRB)	Rockwell A (HRA)	Tensile Strength (ksi min)	Tensile Strength (MPa min)
10	100	3	40-50	275
15	105	4		
20	110	5		
25	115	6		
30	120	7		
35	125	8		
40	130	9		
45	135	10		
50	140	11	50-60	345
55	145	12		
60	150	13		
65	155	14		
70	160	15		
75	165	16		
80	170	17		
85	175	18		



Notes:

- Hardness values shown are based on ball indenter
- Hard values are approximate values based on ball indenter. Accuracy is not shown.
- In the range of hardnesses shown, the values are approximate.
- Accuracy increases as hardness increases.
- Based on the most common grades of steel.
- Accuracy is not guaranteed.
- Accuracy is not guaranteed.
- Accuracy is not guaranteed.
- Accuracy is not guaranteed.

Notes:

- Hardness values are based on ball indenter.
- Hardness values are approximate values based on ball indenter. Accuracy is not shown.
- Accuracy increases as hardness increases.
- Accuracy is not guaranteed.
- Accuracy is not guaranteed.
- Accuracy is not guaranteed.
- Accuracy is not guaranteed.
- Accuracy is not guaranteed.

Table 2 - Conversion Table

Conversion Between Metric and Imperial



HYDROTECH 1000							
Model	Capacity	W	D	H	H ₁	H ₂	W ₁
HT 1000	1000	1000	1000	1000	1000	1000	1000
HT 1000	1000	1000	1000	1000	1000	1000	1000
HT 1000	1000	1000	1000	1000	1000	1000	1000
HT 1000	1000	1000	1000	1000	1000	1000	1000
HT 1000	1000	1000	1000	1000	1000	1000	1000
HT 1000	1000	1000	1000	1000	1000	1000	1000
HT 1000	1000	1000	1000	1000	1000	1000	1000
HT 1000	1000	1000	1000	1000	1000	1000	1000
HT 1000	1000	1000	1000	1000	1000	1000	1000
HT 1000	1000	1000	1000	1000	1000	1000	1000



HYDROTECH 1500							
Model	Capacity	W	D	H	H ₁	H ₂	W ₁
HT 1500	1500	1500	1500	1500	1500	1500	1500
HT 1500	1500	1500	1500	1500	1500	1500	1500
HT 1500	1500	1500	1500	1500	1500	1500	1500
HT 1500	1500	1500	1500	1500	1500	1500	1500
HT 1500	1500	1500	1500	1500	1500	1500	1500
HT 1500	1500	1500	1500	1500	1500	1500	1500
HT 1500	1500	1500	1500	1500	1500	1500	1500
HT 1500	1500	1500	1500	1500	1500	1500	1500
HT 1500	1500	1500	1500	1500	1500	1500	1500
HT 1500	1500	1500	1500	1500	1500	1500	1500



HYDROTECH 2000							
Model	Capacity	W	D	H	H ₁	H ₂	W ₁
HT 2000	2000	2000	2000	2000	2000	2000	2000
HT 2000	2000	2000	2000	2000	2000	2000	2000
HT 2000	2000	2000	2000	2000	2000	2000	2000
HT 2000	2000	2000	2000	2000	2000	2000	2000
HT 2000	2000	2000	2000	2000	2000	2000	2000
HT 2000	2000	2000	2000	2000	2000	2000	2000
HT 2000	2000	2000	2000	2000	2000	2000	2000
HT 2000	2000	2000	2000	2000	2000	2000	2000
HT 2000	2000	2000	2000	2000	2000	2000	2000
HT 2000	2000	2000	2000	2000	2000	2000	2000



15-2000

Vertical 2-stroke engine with horizontal crankshaft

15-2000 Series

15-2000 Series engine features top mounting for various engine applications, three combustion ports design, polished piston ring, nitrogen treatment on upper valve ball and poppet assembly.

Applications

The 15-2000 Series engine supports the complete power range for various construction equipment, forestry equipment, agriculture machinery, and many other equipment that require maintenance and other features by Procopter.

15-2000 Series Specifications

Model Code	Rated Power (PS)	Rated RPM	Maximum Power (PS)	Maximum RPM
15-2000	1000	3000	1100	3200
15-2000	1000	3000	1100	3200
15-2000	1000	3000	1100	3200
15-2000	1000	3000	1100	3200
15-2000	1000	3000	1100	3200
15-2000	1000	3000	1100	3200
15-2000	1000	3000	1100	3200
15-2000	1000	3000	1100	3200



Features

- Superior cooling structure for better cooling
- Benefits:**
 - Maintenance requirements are low
 - Fuel economy and low emissions
 - High torque at low RPM
 - Excellent low speed performance
- Easy to fit into your engine housing
- 15-2000 Series is a standard engine
- Procopter Series 15-2000 is a fully featured

Benefits

- Superior cooling structure for better cooling
- Easy to fit into your engine housing
- Fuel economy and low emissions
- High torque at low RPM
- Excellent low speed performance
- Procopter Series 15-2000 is a fully featured
- Procopter Series 15-2000 is a standard engine
- Procopter Series 15-2000 is a fully featured

Performance

15-2000 Series engine performance graph



15-2000 Series engine performance graph

15-2000 Series engine performance graph



ITEM NO.	DESCRIPTION	DIMENSIONS					UNIT
		Ø	H ₁	H ₂	H ₃	H ₄	
1	1.5" (38.1mm)	1.5"	1.5"	1.5"	1.5"	1.5"	PCU
2	2" (50.8mm)	2"	2"	2"	2"	2"	PCU
3	2.5" (63.5mm)	2.5"	2.5"	2.5"	2.5"	2.5"	PCU
4	3" (76.2mm)	3"	3"	3"	3"	3"	PCU
5	3.5" (88.9mm)	3.5"	3.5"	3.5"	3.5"	3.5"	PCU



ITEM NO.	DESCRIPTION	DIMENSIONS					UNIT
		Ø	H ₁	H ₂	H ₃	H ₄	
1	1.5" (38.1mm)	1.5"	1.5"	1.5"	1.5"	1.5"	PCU
2	2" (50.8mm)	2"	2"	2"	2"	2"	PCU
3	2.5" (63.5mm)	2.5"	2.5"	2.5"	2.5"	2.5"	PCU
4	3" (76.2mm)	3"	3"	3"	3"	3"	PCU
5	3.5" (88.9mm)	3.5"	3.5"	3.5"	3.5"	3.5"	PCU



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		Ø	H ₁	H ₂	H ₃	H ₄	
1	1.5" (38.1mm)	1.5"	1.5"	1.5"	1.5"	1.5"	PCU
2	2" (50.8mm)	2"	2"	2"	2"	2"	PCU
3	2.5" (63.5mm)	2.5"	2.5"	2.5"	2.5"	2.5"	PCU
4	3" (76.2mm)	3"	3"	3"	3"	3"	PCU
5	3.5" (88.9mm)	3.5"	3.5"	3.5"	3.5"	3.5"	PCU



HYDRO-TECHNIK

ITEM NO.	ITEM NAME	QTY	QTY	QTY	QTY	QTY	QTY
1	HYDRO-TECHNIK	1	1	1	1	1	1
2	HYDRO-TECHNIK	1	1	1	1	1	1
3	HYDRO-TECHNIK	1	1	1	1	1	1
4	HYDRO-TECHNIK	1	1	1	1	1	1
5	HYDRO-TECHNIK	1	1	1	1	1	1



HYDRO-TECHNIK

ITEM NO.	ITEM NAME	QTY	QTY	QTY	QTY	QTY	QTY
1	HYDRO-TECHNIK	1	1	1	1	1	1
2	HYDRO-TECHNIK	1	1	1	1	1	1
3	HYDRO-TECHNIK	1	1	1	1	1	1
4	HYDRO-TECHNIK	1	1	1	1	1	1
5	HYDRO-TECHNIK	1	1	1	1	1	1



HYDRO-TECHNIK

ITEM NO.	ITEM NAME	QTY	QTY	QTY	QTY	QTY
1	HYDRO-TECHNIK	1	1	1	1	1
2	HYDRO-TECHNIK	1	1	1	1	1
3	HYDRO-TECHNIK	1	1	1	1	1
4	HYDRO-TECHNIK	1	1	1	1	1
5	HYDRO-TECHNIK	1	1	1	1	1



HYDRO-TECH

ARTIKEL-NUMMER	TEIL-NUMMER	L	Ø	Ø ₁	Ø ₂	Ø ₃
117	11.000.000	30	30	12	12	12
118	11.000.001	32	32	12	12	12
119	11.000.002	35	35	12	12	12
120	11.000.003	40	40	12	12	12
121	11.000.004	45	45	12	12	12
122	11.000.005	50	50	12	12	12
123	11.000.006	55	55	12	12	12
124	11.000.007	60	60	12	12	12
125	11.000.008	65	65	12	12	12
126	11.000.009	70	70	12	12	12
127	11.000.010	75	75	12	12	12
128	11.000.011	80	80	12	12	12
129	11.000.012	85	85	12	12	12
130	11.000.013	90	90	12	12	12
131	11.000.014	95	95	12	12	12
132	11.000.015	100	100	12	12	12

Alle Dimensionen in mm, siehe auch www.hydro-technik.de
 (Alle Angaben sind ohne Gewähr für die Richtigkeit der Dimensionen.)



HYDRO-TECH

ARTIKEL-NUMMER	TEIL-NUMMER	L	Ø	Ø ₁	Ø ₂	Ø ₃
133	11.000.016	30	30	12	12	12
134	11.000.017	32	32	12	12	12
135	11.000.018	35	35	12	12	12
136	11.000.019	40	40	12	12	12
137	11.000.020	45	45	12	12	12
138	11.000.021	50	50	12	12	12
139	11.000.022	55	55	12	12	12
140	11.000.023	60	60	12	12	12
141	11.000.024	65	65	12	12	12
142	11.000.025	70	70	12	12	12
143	11.000.026	75	75	12	12	12
144	11.000.027	80	80	12	12	12
145	11.000.028	85	85	12	12	12
146	11.000.029	90	90	12	12	12
147	11.000.030	95	95	12	12	12
148	11.000.031	100	100	12	12	12

Alle Dimensionen in mm, siehe auch www.hydro-technik.de
 (Alle Angaben sind ohne Gewähr für die Richtigkeit der Dimensionen.)



HYDRO-TECH

ARTIKEL-NUMMER	TEIL-NUMMER	L	Ø	Ø ₁	Ø ₂	Ø ₃
149	11.000.032	30	30	12	12	12
150	11.000.033	32	32	12	12	12
151	11.000.034	35	35	12	12	12
152	11.000.035	40	40	12	12	12
153	11.000.036	45	45	12	12	12
154	11.000.037	50	50	12	12	12
155	11.000.038	55	55	12	12	12
156	11.000.039	60	60	12	12	12
157	11.000.040	65	65	12	12	12
158	11.000.041	70	70	12	12	12
159	11.000.042	75	75	12	12	12
160	11.000.043	80	80	12	12	12
161	11.000.044	85	85	12	12	12
162	11.000.045	90	90	12	12	12
163	11.000.046	95	95	12	12	12
164	11.000.047	100	100	12	12	12

Alle Dimensionen in mm, siehe auch www.hydro-technik.de
 (Alle Angaben sind ohne Gewähr für die Richtigkeit der Dimensionen.)



TECH

TECHNICAL INFORMATION: HYDRAULIC SYSTEMS

TECH 1000-1000-001

TECH 1000 is a series of high-pressure hydraulic cylinders for industrial use. They are designed for use in hydraulic systems for industrial applications. They are available in a range of sizes and configurations to suit your requirements. They are made from high-quality materials and are designed to last.

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TECH 1000-1000-001

TECH 1000 cylinders are available in a range of sizes and configurations. They are designed for use in hydraulic systems for industrial applications. They are available in a range of sizes and configurations to suit your requirements. They are made from high-quality materials and are designed to last.

TECH 1000 cylinders are available in a range of sizes and configurations.

TECH 1000-1000-001

TECH 1000-1000-001	TECH 1000-1000-001	TECH 1000-1000-001	TECH 1000-1000-001	TECH 1000-1000-001	TECH 1000-1000-001
100	1000	1	TECH 1000-1000-001	TECH 1000-1000-001	
100	1000	2			
100	1000	3			
100	1000	4			
100	1000	5			
100	1000	6			
100	1000	7			
100	1000	8			
100	1000	9			
100	1000	10			

TECH 1000-1000-001

- High-pressure hydraulic cylinders for industrial use.
- Available in a range of sizes and configurations.
- Made from high-quality materials.
- Designed for use in hydraulic systems for industrial applications.
- Available in a range of sizes and configurations.
- Made from high-quality materials.
- Designed for use in hydraulic systems for industrial applications.

TECH 1000-1000-001

- High-pressure hydraulic cylinders for industrial use.
- Available in a range of sizes and configurations.
- Made from high-quality materials.
- Designed for use in hydraulic systems for industrial applications.
- Available in a range of sizes and configurations.
- Made from high-quality materials.
- Designed for use in hydraulic systems for industrial applications.

TECH 1000-1000-001

TECH 1000-1000-001 (TECH 1000-1000-001)

TECH 1000-1000-001

TECH 1000-1000-001 (TECH 1000-1000-001)



TECH 1000-1000-001 (TECH 1000-1000-001)

HYDRO-TECH

ITEM NO.	PART NO.	Q	Q10	Q2	Q3	Q4	Q5
101	HYDRO-TECH	100	100	10	10	10	100
102	HYDRO-TECH	100	100	10	100	100	100
103	HYDRO-TECH	100	100	10	10	10	100
104	HYDRO-TECH	100	100	100	100	100	100
105	HYDRO-TECH	100	100	10	10	10	100
106	HYDRO-TECH	100	100	10	10	10	100
107	HYDRO-TECH	100	100	10	10	10	100
108	HYDRO-TECH	100	100	10	10	10	100
109	HYDRO-TECH	100	100	10	10	10	100
110	HYDRO-TECH	100	100	10	10	10	100

For information see www.hydro-tech.com

For any questions, please contact us at info@hydro-tech.com



HYDRO-TECH

ITEM NO.	PART NO.	Q	Q10	Q2	Q3	Q4	Q5
111	HYDRO-TECH	100	100	10	10	10	100
112	HYDRO-TECH	100	100	10	100	100	100
113	HYDRO-TECH	100	100	10	10	10	100
114	HYDRO-TECH	100	100	100	100	100	100
115	HYDRO-TECH	100	100	10	10	10	100
116	HYDRO-TECH	100	100	10	10	10	100
117	HYDRO-TECH	100	100	10	10	10	100
118	HYDRO-TECH	100	100	10	10	10	100
119	HYDRO-TECH	100	100	10	10	10	100
120	HYDRO-TECH	100	100	10	10	10	100

For information see www.hydro-tech.com

For any questions, please contact us at info@hydro-tech.com



HYDRO-TECH

ITEM NO.	PART NO.	Q	Q10	Q2	Q3	Q4	Q5
121	HYDRO-TECH	100	100	10	10	10	100
122	HYDRO-TECH	100	100	10	100	100	100
123	HYDRO-TECH	100	100	10	10	10	100
124	HYDRO-TECH	100	100	100	100	100	100
125	HYDRO-TECH	100	100	10	10	10	100
126	HYDRO-TECH	100	100	10	10	10	100
127	HYDRO-TECH	100	100	10	10	10	100
128	HYDRO-TECH	100	100	10	10	10	100
129	HYDRO-TECH	100	100	10	10	10	100
130	HYDRO-TECH	100	100	10	10	10	100

For information see www.hydro-tech.com

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Modell Typ	Material	Ø	Ø ₁	Ø ₂	Ø ₃	Ø ₄	Ø ₅
HT 1	Alu-Druckguss	100	100	100	100	100	100
HT 2	Alu-Druckguss	125	125	125	125	125	125
HT 3	Alu-Druckguss	150	150	150	150	150	150
HT 4	Alu-Druckguss	175	175	175	175	175	175
HT 5	Alu-Druckguss	200	200	200	200	200	200
HT 6	Alu-Druckguss	225	225	225	225	225	225

HT 1000/1000mm Typ 1000/1000mm
 HT 1250/1250mm Typ 1250/1250mm



Modell Typ	Material	Ø	Ø ₁	Ø ₂	Ø ₃	Ø ₄	Ø ₅
HT 1	Alu-Druckguss	100	100	100	100	100	100
HT 2	Alu-Druckguss	125	125	125	125	125	125
HT 3	Alu-Druckguss	150	150	150	150	150	150
HT 4	Alu-Druckguss	175	175	175	175	175	175
HT 5	Alu-Druckguss	200	200	200	200	200	200
HT 6	Alu-Druckguss	225	225	225	225	225	225

HT 1000/1000mm Typ 1000/1000mm
 HT 1250/1250mm Typ 1250/1250mm



Modell Typ	Material	Ø	Ø ₁	Ø ₂	Ø ₃	Ø ₄	Ø ₅
HT 1	Alu-Druckguss	100	100	100	100	100	100
HT 2	Alu-Druckguss	125	125	125	125	125	125
HT 3	Alu-Druckguss	150	150	150	150	150	150
HT 4	Alu-Druckguss	175	175	175	175	175	175
HT 5	Alu-Druckguss	200	200	200	200	200	200
HT 6	Alu-Druckguss	225	225	225	225	225	225

HT 1000/1000mm Typ 1000/1000mm
 HT 1250/1250mm Typ 1250/1250mm



5.10 **Flow measurement with an orifice meter**

OBJECTIVES

To determine the discharge coefficient of an orifice meter for various orifice diameters, orifice sizes, orifice positions, head conditions, pipe sizes, orifice types for flow measurement in different liquids (liquids).

APPARATUS

The following items are to be used in this experiment: Orifice flow apparatus, flow measuring system, orifice flow measuring system, flow rate measuring system, and other accessories (pressure tap).

EXPERIMENT PROCEDURE

Orifice dia. (mm)	Orifice Position (mm)	Orifice Size (mm)	Discharge head (mm)	Discharge rate (l/min)
10	100	1		
10	100	1		
10	100	1	100	100
10	100	1		
10	100	1		



Procedure

- Before starting the experiment, check the orifice meter, flow measuring system, and flow rate measuring system.
- Measure the discharge rate for various orifice diameters.
- Measure the discharge rate for various orifice positions.
- Measure the discharge rate for various orifice sizes.
- Measure the discharge rate for various orifice types.
- Measure the discharge rate for various orifice positions.

Procedure

- Before starting the experiment, check the orifice meter, flow measuring system, and flow rate measuring system.
- Measure the discharge rate for various orifice diameters.
- Measure the discharge rate for various orifice positions.
- Measure the discharge rate for various orifice sizes.
- Measure the discharge rate for various orifice types.
- Measure the discharge rate for various orifice positions.

EXPERIMENT RESULTS

Table 5.10.1: Orifice flow measurement results



Table 5.10.1: Orifice flow measurement results

Modell Typ	Druck (bar)	Ø1	Ø2	Ø3	Ø4	Ø5	Ø6
HT 100	10	100	100	100	100	100	100
HT 150	15	150	150	150	150	150	150
HT 200	20	200	200	200	200	200	200
HT 250	25	250	250	250	250	250	250
HT 300	30	300	300	300	300	300	300
HT 350	35	350	350	350	350	350	350
HT 400	40	400	400	400	400	400	400
HT 450	45	450	450	450	450	450	450
HT 500	50	500	500	500	500	500	500

Druckprüfmaschine Typ 1000 (Druck bis 50 bar)



Modell Typ	Druck (bar)	Ø1	Ø2	Ø3	Ø4	Ø5	Ø6
HT 100	10	100	100	100	100	100	100
HT 150	15	150	150	150	150	150	150
HT 200	20	200	200	200	200	200	200
HT 250	25	250	250	250	250	250	250
HT 300	30	300	300	300	300	300	300
HT 350	35	350	350	350	350	350	350
HT 400	40	400	400	400	400	400	400
HT 450	45	450	450	450	450	450	450
HT 500	50	500	500	500	500	500	500

Druckprüfmaschine Typ 1000 (Druck bis 50 bar)



Modell Typ	Druck (bar)	Ø1	Ø2	Ø3	Ø4	Ø5	Ø6
HT 100	10	100	100	100	100	100	100
HT 150	15	150	150	150	150	150	150
HT 200	20	200	200	200	200	200	200
HT 250	25	250	250	250	250	250	250
HT 300	30	300	300	300	300	300	300
HT 350	35	350	350	350	350	350	350
HT 400	40	400	400	400	400	400	400
HT 450	45	450	450	450	450	450	450
HT 500	50	500	500	500	500	500	500

Druckprüfmaschine Typ 1000 (Druck bis 50 bar)



RECOPIRING
 The Best Choice for Your Business

RECOPIRING

RECOPIRING is a family of copiers that are designed to meet the needs of your business. Whether you need a small copier for your office, a large copier for your business, or a copier for your business, RECOPIRING has the copier for you. RECOPIRING copiers are designed to be easy to use, easy to maintain, and easy to integrate into your business. RECOPIRING copiers are designed to be easy to use, easy to maintain, and easy to integrate into your business.

RECOPIRING copiers are easy to use and easy to maintain. RECOPIRING copiers are designed to be easy to use, easy to maintain, and easy to integrate into your business. RECOPIRING copiers are designed to be easy to use, easy to maintain, and easy to integrate into your business.

RECOPIRING / SPECIFICATIONS

Model	Page Speed (ppm)	Page Size (A4)	Input Tray Capacity	Output Tray Capacity	Weight (kg)
RECOPIRING 100	10	A4	100	100	10
RECOPIRING 200	20	A4	200	200	20
RECOPIRING 300	30	A4	300	300	30
RECOPIRING 400	40	A4	400	400	40
RECOPIRING 500	50	A4	500	500	50
RECOPIRING 600	60	A4	600	600	60
RECOPIRING 700	70	A4	700	700	70
RECOPIRING 800	80	A4	800	800	80
RECOPIRING 900	90	A4	900	900	90



RECOPIRING

RECOPIRING copiers are designed to be easy to use, easy to maintain, and easy to integrate into your business. RECOPIRING copiers are designed to be easy to use, easy to maintain, and easy to integrate into your business.

RECOPIRING

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RECOPIRING / PERFORMANCE / RECOPIRING / RECOPIRING / RECOPIRING / RECOPIRING / RECOPIRING / RECOPIRING



RECOPIRING / RECOPIRING / RECOPIRING

5.2.1.1.1

Technische Universität Düsseldorf, Institut für Maschinenbau, 2019/2020

5.2.1.1.1.1 Aufgabenstellung

1. Bestimmen Sie die Drehmomente

2. Zeichnen Sie die

3. Skizzieren Sie

4. Berechnen Sie

5. Zeichnen Sie die

6. Skizzieren Sie

7. Berechnen Sie

5.2.1.1.1.2 Lösungsskizzen

1. Bestimmen Sie die Drehmomente	2. Zeichnen Sie die	3. Skizzieren Sie	4. Berechnen Sie	5. Zeichnen Sie die	6. Skizzieren Sie	7. Berechnen Sie
1000 Nm	1000 Nm	1000 Nm	1000 Nm	1000 Nm		1000 Nm
1000 Nm	1000 Nm	1000 Nm				
1000 Nm	1000 Nm	1000 Nm				
1000 Nm	1000 Nm	1000 Nm				

5.2.1.1.1.3

1. Bestimmen Sie die Drehmomente

2. Zeichnen Sie die

3. Skizzieren Sie

4. Berechnen Sie

5. Zeichnen Sie die

6. Skizzieren Sie

7. Berechnen Sie

8. Zeichnen Sie die

9. Skizzieren Sie

10. Berechnen Sie

5.2.1.1.1.4

1. Bestimmen Sie die Drehmomente

2. Zeichnen Sie die

3. Skizzieren Sie

4. Berechnen Sie

5. Zeichnen Sie die

6. Skizzieren Sie

7. Berechnen Sie

8. Zeichnen Sie die

9. Skizzieren Sie

10. Berechnen Sie

5.2.1.1.1.5 Lösungsskizzen



Technische Universität Düsseldorf, Institut für Maschinenbau, 2019/2020

Model 1000

Model	Capacity	W	H	L	W ₂	H ₂	L ₂	Weight
1000	1000 kg	1000	1000	1000	1000	1000	1000	1000 kg
1000	1000 kg	1000	1000	1000	1000	1000	1000	1000 kg
1000	1000 kg	1000	1000	1000	1000	1000	1000	1000 kg
1000	1000 kg	1000	1000	1000	1000	1000	1000	1000 kg



Model 1500

Model	Capacity	W	H	L	W ₂	H ₂	L ₂	Weight
1500	1500 kg	1500	1500	1500	1500	1500	1500	1500 kg
1500	1500 kg	1500	1500	1500	1500	1500	1500	1500 kg
1500	1500 kg	1500	1500	1500	1500	1500	1500	1500 kg
1500	1500 kg	1500	1500	1500	1500	1500	1500	1500 kg



Model 2000 (with 2000 kg capacity)

Model	Capacity	W	H	L	W ₂	H ₂	L ₂	Weight
2000	2000 kg	2000	2000	2000	2000	2000	2000	2000 kg
2000	2000 kg	2000	2000	2000	2000	2000	2000	2000 kg
2000	2000 kg	2000	2000	2000	2000	2000	2000	2000 kg
2000	2000 kg	2000	2000	2000	2000	2000	2000	2000 kg



TL-PC

DESCRIPTION

TL-PC series, compact type, ball and roller ball bearings type, mounting by set screw or galling screw, ball and roller ball parts.

APPLICATIONS

TL-PC series is designed for the industry & general design when used as light load support and guide for the parts.

FEATURES / SPECIFICATIONS

TYPE NO.	BALL BEARING (mm)	ROLLER BALL BEARING (mm)	ROLLER BALL BEARING (mm)	ROLLER BALL BEARING (mm)
TL-10	10	10	10	10



FEATURES

- Compact design, suitable for light load applications.
- Easy to install with the set screw or galling screw.
- Available in both ball and roller ball bearing type.
- Available in both 10mm and 12mm diameter.
- Available in both 10mm and 12mm length.
- Available in both 10mm and 12mm width.
- Available in both 10mm and 12mm height.
- Available in both 10mm and 12mm depth.
- Available in both 10mm and 12mm width.
- Available in both 10mm and 12mm height.
- Available in both 10mm and 12mm depth.

FEATURES

- Compact design, suitable for light load applications.
- Easy to install with the set screw or galling screw.
- Available in both ball and roller ball bearing type.
- Available in both 10mm and 12mm diameter.
- Available in both 10mm and 12mm length.
- Available in both 10mm and 12mm width.
- Available in both 10mm and 12mm height.
- Available in both 10mm and 12mm depth.
- Available in both 10mm and 12mm width.
- Available in both 10mm and 12mm height.
- Available in both 10mm and 12mm depth.

TECHNICAL INFORMATION

Ball and Roller Ball Bearing (mm)



TL-PC series, TL-PC series, TL-PC series



► 3D-Modell

3D-Modell einer 3D-Modellierung

3D-Modell

3D-Modellierung

Das 3D-Modell einer 3D-Modellierung zeigt die dreidimensionale Struktur eines Bauteils. Es wird durch die Angabe der Geometrie, der Abmessungen und der Materialeigenschaften erstellt.

3D-Modellierung

Das 3D-Modell einer 3D-Modellierung zeigt die dreidimensionale Struktur eines Bauteils. Es wird durch die Angabe der Geometrie, der Abmessungen und der Materialeigenschaften erstellt.

3D-Modellierung (3D-Modellierung)

3D-Modellierung (3D)	3D-Modellierung (3D)	3D-Modellierung (3D)	3D-Modellierung (3D)	3D-Modellierung (3D)
3D	3D	3D	3D (3D-Modellierung)	3D
3D	3D	3D	3D (3D-Modellierung)	3D



3D-Modellierung

- 3D-Modellierung ist die dreidimensionale Darstellung eines Bauteils.
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- 3D-Modellierung ist die dreidimensionale Darstellung eines Bauteils.

3D-Modellierung (3D-Modellierung)

3D-Modellierung (3D-Modellierung)



3D-Modellierung (3D-Modellierung)

ROCKWELL

ROCKWELL	1/2"	3/4"	1"	1 1/2"	2"	3"
ROCKWELL	100	100	10	10	100	100
ROCKWELL	100	10	10	10	100	100



ROCKWELL

ROCKWELL	1/2"	3/4"	1"	1 1/2"	2"	3"
ROCKWELL	100	100	10	10	100	100
ROCKWELL	10	10	10	100	100	100



ROCKWELL

ROCKWELL	1/2"	3/4"	1"	1 1/2"	2"	3"
ROCKWELL	100	100	10	10	100	100
ROCKWELL	100	10	10	10	100	100



FLANGES

Standard flanges for industrial piping systems

TYPE 000-00

Steel flanges for industrial piping systems

APPLICATION

Water equipment, agriculture, marine, industrial chemical equipment

TECHNICAL CHARACTERISTICS

TYPE 000-00 (DN)	FLANGE THICKNESS (mm)	DRILLING DIA. (mm)	DRILLING DIA. SPACING (mm)	FLANGE DIA. (mm)	
100	10000	1	10000-10000	1000	
150	10000	1			
200	10000	1			
250	10000	1			
300	10000	1			

ADVANTAGES

- Available in a wide range of materials and thicknesses
- Standard design for industrial piping systems
- Standard design for industrial piping systems
- Standard design for industrial piping systems
- Standard design for industrial piping systems
- Standard design for industrial piping systems
- Standard design for industrial piping systems

ADVANTAGES

- Standard design for industrial piping systems
- Standard design for industrial piping systems
- Standard design for industrial piping systems
- Standard design for industrial piping systems
- Standard design for industrial piping systems
- Standard design for industrial piping systems
- Standard design for industrial piping systems

TECHNICAL CHARACTERISTICS**TECHNICAL CHARACTERISTICS**

HYDROTECH - 000-000000

Hydro-TECH

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100	1000	0	1000-1000-00	1000	
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100	1000	2			
100	1000	3			
100	1000	4			
100	1000	5			
100	1000	6			
100	1000	100			

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1000-1000-00: 1000-1000-00

MODELLO	LT	Peso	1/2"	3/4"	1"	1 1/2"	2"
PROTECTOR 200	200	100	100	100	100	100	100
PROTECTOR 250	250	125	125	125	125	125	125
PROTECTOR 300	300	150	150	150	150	150	150
PROTECTOR 350	350	175	175	175	175	175	175
PROTECTOR 400	400	200	200	200	200	200	200
PROTECTOR 450	450	225	225	225	225	225	225
PROTECTOR 500	500	250	250	250	250	250	250
PROTECTOR 550	550	275	275	275	275	275	275
PROTECTOR 600	600	300	300	300	300	300	300



MODELLO	LT	1/2"	3/4"	1"
PROTECTOR 200	200	100	100	100
PROTECTOR 250	250	125	125	125
PROTECTOR 300	300	150	150	150
PROTECTOR 350	350	175	175	175
PROTECTOR 400	400	200	200	200
PROTECTOR 450	450	225	225	225
PROTECTOR 500	500	250	250	250
PROTECTOR 550	550	275	275	275
PROTECTOR 600	600	300	300	300



MODELLO	LT	Peso	1/2"	3/4"	1"	1 1/2"	2"
PROTECTOR 200	200	100	100	100	100	100	100
PROTECTOR 250	250	125	125	125	125	125	125
PROTECTOR 300	300	150	150	150	150	150	150
PROTECTOR 350	350	175	175	175	175	175	175
PROTECTOR 400	400	200	200	200	200	200	200
PROTECTOR 450	450	225	225	225	225	225	225
PROTECTOR 500	500	250	250	250	250	250	250
PROTECTOR 550	550	275	275	275	275	275	275
PROTECTOR 600	600	300	300	300	300	300	300



Hydro

Hydro-Technik GmbH & Co. KG
 Industriestraße 10
 33104 Löhrla, Germany

HYDRO-TECH

Hydro-Technik GmbH & Co. KG, Industriestraße 10, 33104 Löhrla, Germany. Tel: +49 52 02 90 00 00. Fax: +49 52 02 90 00 01.

HYDRO-TECH

The HYDRO-TECH technology is applicable to a wide range of applications, hydro-technique equipment being available.

HYDRO-TECH EQUIPMENT

Model (mm)	Flow Capacity (l/min)	Power (kW)	Hydraulic Power (kW)	Pressure (bar)	
100	100	1	1000-10000	100	
150	150	1			
200	200	1.5			
250	250	2			
300	300	3			

Features

- Small size, light weight, easy to use
- High flow capacity, low noise
- High flow capacity, low noise, low vibration
- High flow capacity, low noise, low vibration, low noise
- High flow capacity, low noise, low vibration, low noise
- High flow capacity, low noise, low vibration, low noise
- High flow capacity, low noise, low vibration, low noise
- High flow capacity, low noise, low vibration, low noise

Features

- High flow capacity, low noise, low vibration, low noise
- High flow capacity, low noise, low vibration, low noise
- High flow capacity, low noise, low vibration, low noise
- High flow capacity, low noise, low vibration, low noise
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- High flow capacity, low noise, low vibration, low noise
- High flow capacity, low noise, low vibration, low noise
- High flow capacity, low noise, low vibration, low noise

HYDRO-TECH EQUIPMENT

HYDRO-TECH EQUIPMENT



HYDRO-TECH EQUIPMENT

MODEL	W	H ₁	L ₁	L ₂	W	H	W ₁
RA 1000000	100	100	100	100	100	100	100
RA 1000001	100	100	100	100	100	100	100
RA 1000002	100	100	100	100	100	100	100
RA 1000003	100	100	100	100	100	100	100
RA 1000004	100	100	100	100	100	100	100



MODEL	W	H ₁	L ₁	L ₂	W	H	W ₁
RA 1000005	100	100	100	100	100	100	100
RA 1000006	100	100	100	100	100	100	100
RA 1000007	100	100	100	100	100	100	100
RA 1000008	100	100	100	100	100	100	100
RA 1000009	100	100	100	100	100	100	100



MODEL	W	H ₁	L ₁	L ₂	L ₃	H	W ₁
RA 1000010	100	100	100	100	100	100	100
RA 1000011	100	100	100	100	100	100	100
RA 1000012	100	100	100	100	100	100	100
RA 1000013	100	100	100	100	100	100	100
RA 1000014	100	100	100	100	100	100	100



Hydro

Hydro-Technik GmbH, Industriestraße 1, 42699 Solingen

25.000.000.000

25.000 Series, 3/4" BSP, 3/4" BSP, 1" BSP, 1 1/4" BSP, 1 1/2" BSP, 2" BSP, 2 1/2" BSP, 3" BSP, 3 1/2" BSP, 4" BSP, 5" BSP, 6" BSP, 8" BSP, 10" BSP, 12" BSP, 15" BSP, 18" BSP, 20" BSP, 24" BSP, 30" BSP, 36" BSP, 42" BSP, 48" BSP, 54" BSP, 60" BSP, 72" BSP, 84" BSP, 96" BSP, 108" BSP, 120" BSP, 144" BSP, 168" BSP, 192" BSP, 216" BSP, 240" BSP, 270" BSP, 300" BSP, 324" BSP, 360" BSP, 408" BSP, 456" BSP, 504" BSP, 540" BSP, 576" BSP, 612" BSP, 648" BSP, 684" BSP, 720" BSP, 756" BSP, 792" BSP, 828" BSP, 864" BSP, 900" BSP, 936" BSP, 972" BSP, 1008" BSP, 1044" BSP, 1080" BSP, 1116" BSP, 1152" BSP, 1188" BSP, 1224" BSP, 1260" BSP, 1296" BSP, 1332" BSP, 1368" BSP, 1404" BSP, 1440" BSP, 1476" BSP, 1512" BSP, 1548" BSP, 1584" BSP, 1620" BSP, 1656" BSP, 1692" BSP, 1728" BSP, 1764" BSP, 1800" BSP, 1836" BSP, 1872" BSP, 1908" BSP, 1944" BSP, 1980" BSP, 2016" BSP, 2052" BSP, 2088" BSP, 2124" BSP, 2160" BSP, 2196" BSP, 2232" BSP, 2268" BSP, 2304" BSP, 2340" BSP, 2376" BSP, 2412" BSP, 2448" BSP, 2484" BSP, 2520" BSP, 2556" BSP, 2592" BSP, 2628" BSP, 2664" BSP, 2700" BSP, 2736" BSP, 2772" BSP, 2808" BSP, 2844" BSP, 2880" BSP, 2916" BSP, 2952" BSP, 2988" BSP, 3024" BSP, 3060" BSP, 3096" BSP, 3132" BSP, 3168" BSP, 3204" BSP, 3240" BSP, 3276" BSP, 3312" BSP, 3348" BSP, 3384" BSP, 3420" BSP, 3456" BSP, 3492" BSP, 3528" BSP, 3564" BSP, 3600" BSP, 3636" BSP, 3672" BSP, 3708" BSP, 3744" BSP, 3780" BSP, 3816" BSP, 3852" BSP, 3888" BSP, 3924" BSP, 3960" BSP, 3996" BSP, 4032" BSP, 4068" BSP, 4104" BSP, 4140" BSP, 4176" BSP, 4212" BSP, 4248" BSP, 4284" BSP, 4320" BSP, 4356" BSP, 4392" BSP, 4428" BSP, 4464" BSP, 4500" BSP, 4536" BSP, 4572" BSP, 4608" BSP, 4644" BSP, 4680" BSP, 4716" BSP, 4752" BSP, 4788" BSP, 4824" BSP, 4860" BSP, 4896" BSP, 4932" BSP, 4968" BSP, 5004" BSP, 5040" BSP, 5076" BSP, 5112" BSP, 5148" BSP, 5184" BSP, 5220" BSP, 5256" BSP, 5292" BSP, 5328" BSP, 5364" BSP, 5400" BSP, 5436" BSP, 5472" BSP, 5508" BSP, 5544" BSP, 5580" BSP, 5616" BSP, 5652" BSP, 5688" BSP, 5724" BSP, 5760" 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TECHNICAL
TECHNICAL

TECHNICAL

The T-80 Series (3000 series) offers a wide range of options for your application.

TECHNICAL

The T-80 Series is available in a wide range of options for your application.

TECHNICAL

Model	Power (kW)	Speed (rpm)	Dimensions (mm)	Weight (kg)
T-80-3000	3000	3000	3000 x 3000	3000

Model	1	2	3	4	5	6	7
T-80-3000	3000	3000	3000	3000	3000	3000	3000
T-80-3000	3000	3000	3000	3000	3000	3000	3000

TECHNICAL

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TECHNICAL

Hydro-TECHNIK

2016-2017

Hydro-TECHNIK

Produkte

Hydro-TECHNIK

Produkteigenschaften

Produkt	Material	Druck	Temperatur	Lebensdauer	Wartung	Montage	Abmessungen
Hydro-TECHNIK	Alu	1000	100	10000	Wartungsfrei	Standard	100x100x100
Hydro-TECHNIK	Alu	1000	100	10000	Wartungsfrei	Standard	100x100x100
Hydro-TECHNIK	Alu	1000	100	10000	Wartungsfrei	Standard	100x100x100
Hydro-TECHNIK	Alu	1000	100	10000	Wartungsfrei	Standard	100x100x100
Hydro-TECHNIK	Alu	1000	100	10000	Wartungsfrei	Standard	100x100x100
Hydro-TECHNIK	Alu	1000	100	10000	Wartungsfrei	Standard	100x100x100
Hydro-TECHNIK	Alu	1000	100	10000	Wartungsfrei	Standard	100x100x100
Hydro-TECHNIK	Alu	1000	100	10000	Wartungsfrei	Standard	100x100x100



Produkteigenschaften

- Hohe Durchflusskapazität
- Geringer Druckverlust
- Hohe Lebensdauer durch verschleißfreie Oberflächen
- Hohe Zuverlässigkeit durch hochwertige Materialien
- Geringer Wartungsaufwand

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- Hohe Durchflusskapazität
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- Hohe Lebensdauer durch verschleißfreie Oberflächen
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HYDRO-TECHNO

ITEM NO.	Ø1	Ø2	Ø3	Ø4	Ø5
HYDRO-TECHNO	Ø1	Ø2	Ø3	Ø4	Ø5
HYDRO-TECHNO	Ø1	Ø2	Ø3	Ø4	Ø5
HYDRO-TECHNO	Ø1	Ø2	Ø3	Ø4	Ø5
HYDRO-TECHNO	Ø1	Ø2	Ø3	Ø4	Ø5
HYDRO-TECHNO	Ø1	Ø2	Ø3	Ø4	Ø5



HYDRO-TECHNO

ITEM NO.	Ø1	Ø2	Ø3	Ø4	Ø5
HYDRO-TECHNO	Ø1	Ø2	Ø3	Ø4	Ø5
HYDRO-TECHNO	Ø1	Ø2	Ø3	Ø4	Ø5
HYDRO-TECHNO	Ø1	Ø2	Ø3	Ø4	Ø5
HYDRO-TECHNO	Ø1	Ø2	Ø3	Ø4	Ø5
HYDRO-TECHNO	Ø1	Ø2	Ø3	Ø4	Ø5



FLAT ROLL MULTI-COUPLER

The flat roll multi-coupler is used for coupling wheel loaders with different wheel configurations. It allows a wheel loader to be used on different terrain conditions. It is available in two configurations: for a wheel loader with 10" and 12" wheel configurations or for a wheel loader with 10" and 12" wheel configurations. It is available in two configurations: for a wheel loader with 10" and 12" wheel configurations or for a wheel loader with 10" and 12" wheel configurations.

The flat roll multi-coupler is used for coupling wheel loaders with different wheel configurations. It allows a wheel loader to be used on different terrain conditions. It is available in two configurations: for a wheel loader with 10" and 12" wheel configurations or for a wheel loader with 10" and 12" wheel configurations. It is available in two configurations: for a wheel loader with 10" and 12" wheel configurations or for a wheel loader with 10" and 12" wheel configurations.

- Key components:**
- Coupler
 - Wheel loader
 - Wheel loader
 - Wheel loader
 - Wheel loader

- Key components:**
- Coupler
 - Wheel loader
 - Wheel loader
 - Wheel loader
 - Wheel loader

Technical specifications:

- Maximum weight: 1000 kg
- Maximum height: 1000 mm
- Maximum width: 1000 mm
- Maximum length: 1000 mm
- Maximum weight: 1000 kg

Key components:

- Coupler
- Wheel loader
- Wheel loader
- Wheel loader
- Wheel loader

Technical specifications:

- Maximum weight: 1000 kg
- Maximum height: 1000 mm
- Maximum width: 1000 mm
- Maximum length: 1000 mm
- Maximum weight: 1000 kg

Key components:

- Coupler
- Wheel loader
- Wheel loader
- Wheel loader
- Wheel loader



ACCESSORIES

14-15000P Black leather strap watch

DESCRIPTION	YOUR BEST PRICE (GBP)	WEIGHT (G) YOUR BEST PRICE
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00



14-15000P Black leather strap watch

DESCRIPTION	YOUR BEST PRICE (GBP)	WEIGHT (G) YOUR BEST PRICE
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00



14-15000P Black leather strap watch

DESCRIPTION	YOUR BEST PRICE (GBP)	WEIGHT (G) YOUR BEST PRICE
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00
100	£1,999.00	115.00



Hy-200P
 2000mm x 2000mm x 100mm

ITEM NUMBER	PLUG AND SOCKET PART NUMBER	CONNECTOR PART NUMBER
100	PL-2000-100	CS-2000-100
101	PL-2000-100	CS-2000-100



Hy-200P
 2000mm x 2000mm x 100mm

ITEM NUMBER	PLUG AND SOCKET PART NUMBER	CONNECTOR PART NUMBER
100	PL-2000-100	CS-2000-100
101	PL-2000-100	CS-2000-100



Hy-2000P
 2000mm x 2000mm x 100mm

ITEM NUMBER	PLUG AND SOCKET PART NUMBER	CONNECTOR PART NUMBER
100	PL-2000-100	CS-2000-100
101	PL-2000-100	CS-2000-100
102	PL-2000-100	CS-2000-100
103	PL-2000-100	CS-2000-100
104	PL-2000-100	CS-2000-100



5.1.1.10
Die Addition von Brüchen

Brüche	Brüche mit gleichem Nenner	Brüche mit unterschiedlichem Nenner
$\frac{1}{2} + \frac{1}{3}$	$\frac{1}{2} + \frac{1}{2} = \frac{2}{2} = 1$	$\frac{1}{2} + \frac{1}{3} = \frac{3}{6} + \frac{2}{6} = \frac{5}{6}$
$\frac{2}{3} + \frac{1}{4}$	$\frac{2}{3} + \frac{1}{3} = \frac{3}{3} = 1$	$\frac{2}{3} + \frac{1}{4} = \frac{8}{12} + \frac{3}{12} = \frac{11}{12}$
$\frac{3}{4} + \frac{1}{5}$	$\frac{3}{4} + \frac{1}{4} = \frac{4}{4} = 1$	$\frac{3}{4} + \frac{1}{5} = \frac{15}{20} + \frac{4}{20} = \frac{19}{20}$
$\frac{1}{5} + \frac{2}{7}$	$\frac{1}{5} + \frac{2}{5} = \frac{3}{5}$	$\frac{1}{5} + \frac{2}{7} = \frac{7}{35} + \frac{10}{35} = \frac{17}{35}$
$\frac{2}{7} + \frac{3}{8}$	$\frac{2}{7} + \frac{3}{7} = \frac{5}{7}$	$\frac{2}{7} + \frac{3}{8} = \frac{16}{56} + \frac{21}{56} = \frac{37}{56}$



5.1.1.11
Die Multiplikation von Brüchen

Brüche	Ergebnis
$\frac{1}{2} \cdot \frac{1}{3}$	$\frac{1 \cdot 1}{2 \cdot 3} = \frac{1}{6}$
$\frac{2}{3} \cdot \frac{1}{4}$	$\frac{2 \cdot 1}{3 \cdot 4} = \frac{2}{12} = \frac{1}{6}$
$\frac{3}{4} \cdot \frac{1}{5}$	$\frac{3 \cdot 1}{4 \cdot 5} = \frac{3}{20}$
$\frac{1}{2} \cdot \frac{2}{3}$	$\frac{1 \cdot 2}{2 \cdot 3} = \frac{2}{6} = \frac{1}{3}$
$\frac{2}{3} \cdot \frac{3}{4}$	$\frac{2 \cdot 3}{3 \cdot 4} = \frac{6}{12} = \frac{1}{2}$
$\frac{3}{4} \cdot \frac{4}{5}$	$\frac{3 \cdot 4}{4 \cdot 5} = \frac{12}{20} = \frac{3}{5}$
$\frac{1}{2} \cdot \frac{3}{4}$	$\frac{1 \cdot 3}{2 \cdot 4} = \frac{3}{8}$
$\frac{2}{3} \cdot \frac{4}{5}$	$\frac{2 \cdot 4}{3 \cdot 5} = \frac{8}{15}$
$\frac{3}{4} \cdot \frac{5}{6}$	$\frac{3 \cdot 5}{4 \cdot 6} = \frac{15}{24} = \frac{5}{8}$
$\frac{1}{5} \cdot \frac{2}{7}$	$\frac{1 \cdot 2}{5 \cdot 7} = \frac{2}{35}$
$\frac{2}{7} \cdot \frac{3}{8}$	$\frac{2 \cdot 3}{7 \cdot 8} = \frac{6}{56} = \frac{3}{28}$
$\frac{3}{8} \cdot \frac{4}{9}$	$\frac{3 \cdot 4}{8 \cdot 9} = \frac{12}{72} = \frac{1}{6}$
$\frac{4}{9} \cdot \frac{5}{10}$	$\frac{4 \cdot 5}{9 \cdot 10} = \frac{20}{90} = \frac{2}{9}$
$\frac{5}{10} \cdot \frac{6}{11}$	$\frac{5 \cdot 6}{10 \cdot 11} = \frac{30}{110} = \frac{3}{11}$
$\frac{6}{11} \cdot \frac{7}{12}$	$\frac{6 \cdot 7}{11 \cdot 12} = \frac{42}{132} = \frac{7}{22}$
$\frac{7}{12} \cdot \frac{8}{13}$	$\frac{7 \cdot 8}{12 \cdot 13} = \frac{56}{156} = \frac{14}{39}$
$\frac{8}{13} \cdot \frac{9}{14}$	$\frac{8 \cdot 9}{13 \cdot 14} = \frac{72}{182} = \frac{36}{91}$
$\frac{9}{14} \cdot \frac{10}{15}$	$\frac{9 \cdot 10}{14 \cdot 15} = \frac{90}{210} = \frac{3}{7}$
$\frac{10}{15} \cdot \frac{11}{16}$	$\frac{10 \cdot 11}{15 \cdot 16} = \frac{110}{240} = \frac{11}{24}$
$\frac{11}{16} \cdot \frac{12}{17}$	$\frac{11 \cdot 12}{16 \cdot 17} = \frac{132}{272} = \frac{33}{68}$
$\frac{12}{17} \cdot \frac{13}{18}$	$\frac{12 \cdot 13}{17 \cdot 18} = \frac{156}{306} = \frac{26}{51}$
$\frac{13}{18} \cdot \frac{14}{19}$	$\frac{13 \cdot 14}{18 \cdot 19} = \frac{182}{342} = \frac{91}{171}$
$\frac{14}{19} \cdot \frac{15}{20}$	$\frac{14 \cdot 15}{19 \cdot 20} = \frac{210}{380} = \frac{21}{38}$
$\frac{15}{20} \cdot \frac{16}{21}$	$\frac{15 \cdot 16}{20 \cdot 21} = \frac{240}{420} = \frac{2}{7}$
$\frac{16}{21} \cdot \frac{17}{22}$	$\frac{16 \cdot 17}{21 \cdot 22} = \frac{272}{462} = \frac{136}{231}$
$\frac{17}{22} \cdot \frac{18}{23}$	$\frac{17 \cdot 18}{22 \cdot 23} = \frac{306}{506} = \frac{153}{253}$
$\frac{18}{23} \cdot \frac{19}{24}$	$\frac{18 \cdot 19}{23 \cdot 24} = \frac{342}{552} = \frac{57}{92}$
$\frac{19}{24} \cdot \frac{20}{25}$	$\frac{19 \cdot 20}{24 \cdot 25} = \frac{380}{600} = \frac{19}{30}$
$\frac{20}{25} \cdot \frac{21}{26}$	$\frac{20 \cdot 21}{25 \cdot 26} = \frac{420}{650} = \frac{42}{65}$
$\frac{21}{26} \cdot \frac{22}{27}$	$\frac{21 \cdot 22}{26 \cdot 27} = \frac{462}{702} = \frac{77}{117}$
$\frac{22}{27} \cdot \frac{23}{28}$	$\frac{22 \cdot 23}{27 \cdot 28} = \frac{506}{756} = \frac{253}{378}$
$\frac{23}{28} \cdot \frac{24}{29}$	$\frac{23 \cdot 24}{28 \cdot 29} = \frac{552}{812} = \frac{138}{203}$
$\frac{24}{29} \cdot \frac{25}{30}$	$\frac{24 \cdot 25}{29 \cdot 30} = \frac{600}{870} = \frac{20}{29}$
$\frac{25}{30} \cdot \frac{26}{31}$	$\frac{25 \cdot 26}{30 \cdot 31} = \frac{650}{930} = \frac{65}{93}$
$\frac{26}{31} \cdot \frac{27}{32}$	$\frac{26 \cdot 27}{31 \cdot 32} = \frac{702}{992} = \frac{175,5}{248}$
$\frac{27}{32} \cdot \frac{28}{33}$	$\frac{27 \cdot 28}{32 \cdot 33} = \frac{756}{1056} = \frac{63}{88}$
$\frac{28}{33} \cdot \frac{29}{34}$	$\frac{28 \cdot 29}{33 \cdot 34} = \frac{812}{1122} = \frac{203}{280,5}$
$\frac{29}{34} \cdot \frac{30}{35}$	$\frac{29 \cdot 30}{34 \cdot 35} = \frac{870}{1190} = \frac{87}{119}$
$\frac{30}{35} \cdot \frac{31}{36}$	$\frac{30 \cdot 31}{35 \cdot 36} = \frac{930}{1260} = \frac{31}{42}$
$\frac{31}{36} \cdot \frac{32}{37}$	$\frac{31 \cdot 32}{36 \cdot 37} = \frac{992}{1332} = \frac{248}{333}$
$\frac{32}{37} \cdot \frac{33}{38}$	$\frac{32 \cdot 33}{37 \cdot 38} = \frac{1056}{1406} = \frac{264}{351,5}$
$\frac{33}{38} \cdot \frac{34}{39}$	$\frac{33 \cdot 34}{38 \cdot 39} = \frac{1122}{1482} = \frac{187}{247}$
$\frac{34}{39} \cdot \frac{35}{40}$	$\frac{34 \cdot 35}{39 \cdot 40} = \frac{1190}{1560} = \frac{119}{156}$
$\frac{35}{40} \cdot \frac{36}{41}$	$\frac{35 \cdot 36}{40 \cdot 41} = \frac{1260}{1640} = \frac{31,5}{41}$
$\frac{36}{41} \cdot \frac{37}{42}$	$\frac{36 \cdot 37}{41 \cdot 42} = \frac{1332}{1722} = \frac{222}{287}$
$\frac{37}{42} \cdot \frac{38}{43}$	$\frac{37 \cdot 38}{42 \cdot 43} = \frac{1406}{1806} = \frac{703}{903}$
$\frac{38}{43} \cdot \frac{39}{44}$	$\frac{38 \cdot 39}{43 \cdot 44} = \frac{1482}{1892} = \frac{370,5}{473}$
$\frac{39}{44} \cdot \frac{40}{45}$	$\frac{39 \cdot 40}{44 \cdot 45} = \frac{1560}{1980} = \frac{13}{16,5}$
$\frac{40}{45} \cdot \frac{41}{46}$	$\frac{40 \cdot 41}{45 \cdot 46} = \frac{1640}{2070} = \frac{164}{207}$
$\frac{41}{46} \cdot \frac{42}{47}$	$\frac{41 \cdot 42}{46 \cdot 47} = \frac{1722}{2162} = \frac{861}{1081}$
$\frac{42}{47} \cdot \frac{43}{48}$	$\frac{42 \cdot 43}{47 \cdot 48} = \frac{1806}{2256} = \frac{301}{376}$
$\frac{43}{48} \cdot \frac{44}{49}$	$\frac{43 \cdot 44}{48 \cdot 49} = \frac{1892}{2352} = \frac{473}{588}$
$\frac{44}{49} \cdot \frac{45}{50}$	$\frac{44 \cdot 45}{49 \cdot 50} = \frac{1980}{2450} = \frac{198}{245}$
$\frac{45}{50} \cdot \frac{46}{51}$	$\frac{45 \cdot 46}{50 \cdot 51} = \frac{2070}{2550} = \frac{69}{85}$
$\frac{46}{51} \cdot \frac{47}{52}$	$\frac{46 \cdot 47}{51 \cdot 52} = \frac{2162}{2652} = \frac{1081}{1326}$
$\frac{47}{52} \cdot \frac{48}{53}$	$\frac{47 \cdot 48}{52 \cdot 53} = \frac{2256}{2756} = \frac{564}{689}$
$\frac{48}{53} \cdot \frac{49}{54}$	$\frac{48 \cdot 49}{53 \cdot 54} = \frac{2352}{2862} = \frac{392}{477}$
$\frac{49}{54} \cdot \frac{50}{55}$	$\frac{49 \cdot 50}{54 \cdot 55} = \frac{2450}{2970} = \frac{49}{59,4}$
$\frac{50}{55} \cdot \frac{51}{56}$	$\frac{50 \cdot 51}{55 \cdot 56} = \frac{2550}{3080} = \frac{255}{308}$
$\frac{51}{56} \cdot \frac{52}{57}$	$\frac{51 \cdot 52}{56 \cdot 57} = \frac{2652}{3192} = \frac{613}{798}$
$\frac{52}{57} \cdot \frac{53}{58}$	$\frac{52 \cdot 53}{57 \cdot 58} = \frac{2756}{3306} = \frac{689}{826,5}$
$\frac{53}{58} \cdot \frac{54}{59}$	$\frac{53 \cdot 54}{58 \cdot 59} = \frac{2862}{3422} = \frac{1431}{1711}$
$\frac{54}{59} \cdot \frac{55}{60}$	$\frac{54 \cdot 55}{59 \cdot 60} = \frac{2970}{3540} = \frac{99}{118}$
$\frac{55}{60} \cdot \frac{56}{61}$	$\frac{55 \cdot 56}{60 \cdot 61} = \frac{3080}{3660} = \frac{154}{183}$
$\frac{56}{61} \cdot \frac{57}{62}$	$\frac{56 \cdot 57}{61 \cdot 62} = \frac{3192}{3782} = \frac{798}{945,5}$
$\frac{57}{62} \cdot \frac{58}{63}$	$\frac{57 \cdot 58}{62 \cdot 63} = \frac{3306}{3906} = \frac{551}{634}$
$\frac{58}{63} \cdot \frac{59}{64}$	$\frac{58 \cdot 59}{63 \cdot 64} = \frac{3422}{4032} = \frac{1711}{2016}$
$\frac{59}{64} \cdot \frac{60}{65}$	$\frac{59 \cdot 60}{64 \cdot 65} = \frac{3540}{4160} = \frac{354}{416} = \frac{88,5}{104}$
$\frac{60}{65} \cdot \frac{61}{66}$	$\frac{60 \cdot 61}{65 \cdot 66} = \frac{3660}{4290} = \frac{122}{143}$
$\frac{61}{66} \cdot \frac{62}{67}$	$\frac{61 \cdot 62}{66 \cdot 67} = \frac{3782}{4422} = \frac{1891}{2211}$
$\frac{62}{67} \cdot \frac{63}{68}$	$\frac{62 \cdot 63}{67 \cdot 68} = \frac{3906}{4554} = \frac{651}{759}$
$\frac{63}{68} \cdot \frac{64}{69}$	$\frac{63 \cdot 64}{68 \cdot 69} = \frac{4032}{4686} = \frac{1008}{1171,5}$
$\frac{64}{69} \cdot \frac{65}{70}$	$\frac{64 \cdot 65}{69 \cdot 70} = \frac{4160}{4818} = \frac{2080}{2409}$
$\frac{65}{70} \cdot \frac{66}{71}$	$\frac{65 \cdot 66}{70 \cdot 71} = \frac{4290}{4950} = \frac{143}{150}$
$\frac{66}{71} \cdot \frac{67}{72}$	$\frac{66 \cdot 67}{71 \cdot 72} = \frac{4422}{5082} = \frac{737}{847}$
$\frac{67}{72} \cdot \frac{68}{73}$	$\frac{67 \cdot 68}{72 \cdot 73} = \frac{4554}{5214} = \frac{759}{869}$
$\frac{68}{73} \cdot \frac{69}{74}$	$\frac{68 \cdot 69}{73 \cdot 74} = \frac{4686}{5346} = \frac{779}{767}$
$\frac{69}{74} \cdot \frac{70}{75}$	$\frac{69 \cdot 70}{74 \cdot 75} = \frac{4818}{5480} = \frac{240,9}{274}$
$\frac{70}{75} \cdot \frac{71}{76}$	$\frac{70 \cdot 71}{75 \cdot 76} = \frac{4950}{5610} = \frac{165}{163}$
$\frac{71}{76} \cdot \frac{72}{77}$	$\frac{71 \cdot 72}{76 \cdot 77} = \frac{5082}{5742} = \frac{847}{807}$
$\frac{72}{77} \cdot \frac{73}{78}$	$\frac{72 \cdot 73}{77 \cdot 78} = \frac{5214}{5874} = \frac{869}{819}$
$\frac{73}{78} \cdot \frac{74}{79}$	$\frac{73 \cdot 74}{78 \cdot 79} = \frac{5346}{6006} = \frac{891}{834}$
$\frac{74}{79} \cdot \frac{75}{80}$	$\frac{74 \cdot 75}{79 \cdot 80} = \frac{5480}{6140} = \frac{137}{138,5}$
$\frac{75}{80} \cdot \frac{76}{81}$	$\frac{75 \cdot 76}{80 \cdot 81} = \frac{5610}{6270} = \frac{187}{87}$
$\frac{76}{81} \cdot \frac{77}{82}$	$\frac{76 \cdot 77}{81 \cdot 82} = \frac{5742}{6402} = \frac{959}{867}$
$\frac{77}{82} \cdot \frac{78}{83}$	$\frac{77 \cdot 78}{82 \cdot 83} = \frac{5874}{6534} = \frac{979}{853}$
$\frac{78}{83} \cdot \frac{79}{84}$	$\frac{78 \cdot 79}{83 \cdot 84} = \frac{6006}{6666} = \frac{1001}{855}$
$\frac{79}{84} \cdot \frac{80}{85}$	$\frac{79 \cdot 80}{84 \cdot 85} = \frac{6140}{6800} = \frac{153,5}{170}$
$\frac{80}{85} \cdot \frac{81}{86}$	$\frac{80 \cdot 81}{85 \cdot 86} = \frac{6270}{6930} = \frac{209}{93}$
$\frac{81}{86} \cdot \frac{82}{87}$	$\frac{81 \cdot 82}{86 \cdot 87} = \frac{6402}{7062} = \frac{1067}{913}$
$\frac{82}{87} \cdot \frac{83}{88}$	$\frac{82 \cdot 83}{87 \cdot 88} = \frac{6534}{7194} = \frac{1089}{911}$
$\frac{83}{88} \cdot \frac{84}{89}$	$\frac{83 \cdot 84}{88 \cdot 89} = \frac{6666}{7326} = \frac{1111}{918}$
$\frac{84}{89} \cdot \frac{85}{90}$	$\frac{84 \cdot 85}{89 \cdot 90} = \frac{6800}{7460} = \frac{170}{95,5}$
$\frac{85}{90} \cdot \frac{86}{91}$	$\frac{85 \cdot 86}{90 \cdot 91} = \frac{6930}{7590} = \frac{231}{87}$
$\frac{86}{91} \cdot \frac{87}{92}$	$\frac{86 \cdot 87}{91 \cdot 92} = \frac{7062}{7722} = \frac{1177}{977}$
$\frac{87}{92} \cdot \frac{88}{93}$	$\frac{87 \cdot 88}{92 \cdot 93} = \frac{7194}{7854} = \frac{1199}{967}$
$\frac{88}{93} \cdot \frac{89}{94}$	$\frac{88 \cdot 89}{93 \cdot 94} = \frac{7326}{7986} = \frac{1221}{973}$
$\frac{89}{94} \cdot \frac{90}{95}$	$\frac{89 \cdot 90}{94 \cdot 95} = \frac{7460}{8118} = \frac{373}{91,5}$
$\frac{90}{95} \cdot \frac{91}{96}$	$\frac{90 \cdot 91}{95 \cdot 96} = \frac{7590}{8250} = \frac{253}{95}$
$\frac{91}{96} \cdot \frac{92}{97}$	$\frac{91 \cdot 92}{96 \cdot 97} = \frac{7722}{8382} = \frac{1287}{971}$
$\frac{92}{97} \cdot \frac{93}{98}$	$\frac{92 \cdot 93}{97 \cdot 98} = \frac{7854}{8514} = \frac{1311}{961}$
$\frac{93}{98} \cdot \frac{94}{99}$	$\frac{93 \cdot 94}{98 \cdot 99} = \frac{7986}{8646} = \frac{1331}{963}$
$\frac{94}{99} \cdot \frac{95}{100}$	$\frac{94 \cdot 95}{99 \cdot 100} = \frac{8118}{8780} = \frac{405,9}{439}$
$\frac{95}{100} \cdot \frac{96}{101}$	$\frac{95 \cdot 96}{100 \cdot 101} = \frac{8250}{8910} = \frac{275}{99}$
$\frac{96}{101} \cdot \frac{97}{102}$	$\frac{96 \cdot 97}{101 \cdot 102} = \frac{8382}{9042} = \frac{1397}{963}$
$\frac{97}{102} \cdot \frac{98}{103}$	$\frac{97 \cdot 98}{102 \cdot 103} = \frac{8514$



PNEUMATIC GENERAL PURPOSE

5. 5/2

5/2 solenoid operated double acting, double solenoid, double solenoid

Features: 5/2 solenoid operated double acting
 solenoid operated with double solenoid
 compact design with small volume and low weight
 solenoid operated double solenoid double solenoid
 double solenoid
 double solenoid
 double solenoid



Features: 5/2 solenoid operated double acting
 solenoid operated with double solenoid
 compact design with small volume and low weight
 solenoid operated double solenoid double solenoid
 double solenoid

5/2 solenoid operated double acting
 double solenoid

5/2	10	15	1/8"	1/4"	1/2"	3/4"
5/2	10	15	1/8"	1/4"	1/2"	3/4"
5/2	10	15	1/8"	1/4"	1/2"	3/4"

5/2	10	15	1/8"	1/4"	1/2"	3/4"
5/2	10	15	1/8"	1/4"	1/2"	3/4"
5/2	10	15	1/8"	1/4"	1/2"	3/4"

5/2	10	15	1/8"	1/4"	1/2"	3/4"
5/2	10	15	1/8"	1/4"	1/2"	3/4"
5/2	10	15	1/8"	1/4"	1/2"	3/4"

5/2	10	15	1/8"	1/4"	1/2"	3/4"
5/2	10	15	1/8"	1/4"	1/2"	3/4"
5/2	10	15	1/8"	1/4"	1/2"	3/4"

5/2	10	15	1/8"	1/4"	1/2"	3/4"
5/2	10	15	1/8"	1/4"	1/2"	3/4"
5/2	10	15	1/8"	1/4"	1/2"	3/4"

5/2	10	15	1/8"	1/4"	1/2"	3/4"
5/2	10	15	1/8"	1/4"	1/2"	3/4"
5/2	10	15	1/8"	1/4"	1/2"	3/4"



WOLFF

WOLFF-Produkte sind in den folgenden Kategorien unterteilt:

- WOLFF-Produkte**
 - WOLFF-Produkte
 - WOLFF-Produkte
 - WOLFF-Produkte
 - WOLFF-Produkte
 - WOLFF-Produkte
 - WOLFF-Produkte



- WOLFF-Produkte**
 - WOLFF-Produkte
 - WOLFF-Produkte
 - WOLFF-Produkte
 - WOLFF-Produkte
 - WOLFF-Produkte
 - WOLFF-Produkte

WOLFF	10	12	14	16	18	20
WOLFF	10	12	14	16	18	20
WOLFF	10	12	14	16	18	20

WOLFF	10	12	14	16	18	20
WOLFF	10	12	14	16	18	20
WOLFF	10	12	14	16	18	20

WOLFF	10	12	14	16	18	20
WOLFF	10	12	14	16	18	20
WOLFF	10	12	14	16	18	20

WOLFF	10	12	14	16	18	20
WOLFF	10	12	14	16	18	20
WOLFF	10	12	14	16	18	20

WOLFF	10	12	14	16	18	20
WOLFF	10	12	14	16	18	20
WOLFF	10	12	14	16	18	20

WOLFF	10	12	14	16	18	20
WOLFF	10	12	14	16	18	20
WOLFF	10	12	14	16	18	20



Weg
 Industrielle Hydraulische Zylinder Serie WEGE

Weg
Weg AG
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Hydro-Technik **Hydro-Technik** **Hydro-Technik** **Hydro-Technik**

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Hydro-Technik	1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"
Hydro-Technik	1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"
Hydro-Technik	1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"

Hydro-Technik	1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"
Hydro-Technik	1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"
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TECHNIPON	LN1	LN2	LN3	LN4	LN5



Hygiene

Alle Hygiene-Produkte sind nach DIN EN ISO 9001:2015 zertifiziert.

Hygiene Produkte

Hygiene-Produkte
(Hygiene-Produkte)

Hygiene-Produkte

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Hygiene-Produkte

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(Hygiene-Produkte)

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Artikel	Ø	Ø ₂	Ø ₃	Ø ₄	Ø ₅	Ø ₆
Hygiene-Produkt	10	12	14	16	18	20
Hygiene-Produkt	12	14	16	18	20	22
Hygiene-Produkt	14	16	18	20	22	24

Artikel	Ø	Ø ₂	Ø ₃	Ø ₄	Ø ₅	Ø ₆
Hygiene-Produkt	12	14	16	18	20	22
Hygiene-Produkt	14	16	18	20	22	24
Hygiene-Produkt	16	18	20	22	24	26

Artikel	Ø	Ø ₂	Ø ₃	Ø ₄	Ø ₅	Ø ₆
Hygiene-Produkt	14	16	18	20	22	24
Hygiene-Produkt	16	18	20	22	24	26
Hygiene-Produkt	18	20	22	24	26	28

Artikel	Ø	Ø ₂	Ø ₃	Ø ₄	Ø ₅	Ø ₆
Hygiene-Produkt	16	18	20	22	24	26
Hygiene-Produkt	18	20	22	24	26	28
Hygiene-Produkt	20	22	24	26	28	30

Artikel	Ø	Ø ₂	Ø ₃	Ø ₄	Ø ₅	Ø ₆
Hygiene-Produkt	18	20	22	24	26	28
Hygiene-Produkt	20	22	24	26	28	30
Hygiene-Produkt	22	24	26	28	30	32

Artikel	Ø	Ø ₂	Ø ₃	Ø ₄	Ø ₅	Ø ₆
Hygiene-Produkt	20	22	24	26	28	30
Hygiene-Produkt	22	24	26	28	30	32
Hygiene-Produkt	24	26	28	30	32	34





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